

Ryton® QA220N

Polyphenylene Sulfide

Solvay Specialty Polymers

Message:

Ryton® QA220N (granular powder) unfilled polyphenylene sulfide exhibits excellent thermal stability and chemical resistance.

General Information			
Features	Good Chemical Resistance		
	Good Thermal Stability		
Uses	Compounding		
RoHS Compliance	RoHS Compliant		
Appearance	Natural Color		
Forms	Powder		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.34	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) ¹ (316°C/5.0 kg)	160	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	1.0	%	
Water Absorption (23°C, 24 hr)	0.050	%	ASTM D570
Ash Content	0.1	wt%	ISO 3451-1
Volatiles (150°C)	< 0.3	wt%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3400	MPa	ISO 527-2
Tensile Stress	80.0	MPa	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	3400	MPa	ISO 178
Flexural Stress	140	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			
3.18 mm	53	J/m	ASTM D256
--	4.0	kJ/m ²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	160	°C	
1.8 MPa, Unannealed	95.0	°C	
Glass Transition Temperature	90.0	°C	ISO 11357-2
Vicat Softening Temperature	> 180	°C	ISO 306
Melting Temperature	280	°C	ISO 11357-3

CLTE - Flow			ASTM E831
-50 to 50°C	5.0E-5	cm/cm/°C	
100 to 200°C	1.2E-4	cm/cm/°C	
Thermal Conductivity	0.29	W/m/K	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	24	kV/mm	ASTM D149
Dielectric Constant (25°C, 1 MHz)	3.20		ASTM D150
Dissipation Factor (25°C, 1 MHz)	2.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm, Tested by CP Chemical)	V-0		UL 94
Oxygen Index	44	%	ASTM D2863
NOTE			
1.	Procedure B		

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