

Laramid G/50

Polyphthalamide

LATI S.p.A.

Message:

Compound based on Semi-aromatic polyamide.

Glass fibres.

Very good thermal properties. Good chemical resistance. Low moisture absorption.

General Information			
Filler / Reinforcement	Glass Fiber,50% Filler by Weight		
Features	Good Chemical Resistance		
	Low Moisture Absorption		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.64	g/cm ³	ISO 1183
Molding Shrinkage ¹			ISO 294-4
Across Flow : 2.00 mm	0.65 to 0.95	%	
Flow : 2.00 mm	0.20 to 0.50	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			ISO 527-2/1
23°C	19000	MPa	
60°C	14000	MPa	
90°C	10500	MPa	
120°C	8500	MPa	
150°C	7200	MPa	
Tensile Stress			ISO 527-2/5
Break, 23°C	260	MPa	
Break, 60°C	205	MPa	
Break, 90°C	185	MPa	
Break, 120°C	165	MPa	
Break, 150°C	100	MPa	
Tensile Strain			
Break, 23°C	2.4	%	ISO 527-2/5
Break, 60°C	2.9	%	ISO 527-2/5
Break, 90°C	3.7	%	ISO 527-2/5
Break, 120°C	6.0	%	ISO 527-2/1/5
Break, 150°C	7.0	%	ISO 527-2/5
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m ²	ISO 179/1eA

Charpy Unnotched Impact Strength (23°C)	75	kJ/m ²	ISO 179/1eU
Notched Izod Impact (23°C)	130	J/m	ASTM D256A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	290	°C	ISO 75-2/B
1.8 MPa, Unannealed	280	°C	ISO 75-2/A
Continuous Use Temperature ²	140	°C	
Vicat Softening Temperature	275	°C	ISO 306/B50
CLTE - Flow (30 to 100°C)	4.0E-6	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	
Drying Temperature	120 to 130	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	310 to 340	°C	
Mold Temperature	150 to 170	°C	
Injection Rate	Moderate		
NOTE			
1.	at 60 MPa of cavity pressure		
2.	20,000 hr		

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