Quadrant EPP Semitron® ESd 420 V

Polyether Imide

Quadrant Engineering Plastic Products

Message:

Quadrant EPP Semitron® ESd 420 V is a Polyether Imide (PEI) product. It can be processed by compression molding and is available in North America. Typical application: Electrical/Electronic Applications.

Characteristics include:

Flame Rated

Antistatic

Chemical Resistant

| General Information | | | |
|--|------------------------------------|-------|-------------|
| Additive | Antistatic | | |
| Features | Alcohol Resistant | | |
| | Antistatic | | |
| | | | |
| Uses | Electrical/Electronic Applications | | |
| Processing Method | Compression Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.51 | g/cm³ | ASTM D792 |
| Water Absorption | | | ASTM D570 |
| 24 hr | 0.21 | % | |
| Saturation | 1.4 | % | |
| Hardness | Nominal Value | Unit | Test Method |
| Rockwell Hardness | | | ASTM D785 |
| E-Scale | 78 | | |
| M-Scale | 110 | | |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Modulus | 6270 | МРа | ASTM D638 |
| Tensile Strength (Ultimate) | 68.9 | МРа | ASTM D638 |
| Tensile Elongation (Break) | 1.5 | % | ASTM D638 |
| Flexural Modulus | 6270 | МРа | ASTM D790 |
| Flexural Strength (Yield) | 109 | МРа | ASTM D790 |
| Compressive Modulus | 3760 | МРа | ASTM D695 |
| Compressive Strength (10% Strain) | 154 | МРа | ASTM D695 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 27 | J/m | ASTM D256A |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 216 | °C | ASTM D648 |
| Maximum Use Temperature - Long Term, Air | 171 | °C | |

| Glass Transition Temperature | 216 | °C | ASTM D3418 |
|--|------------------|----------|-----------------|
| CLTE - Flow ¹ (-40 to 149°C) | 2.7E-5 | cm/cm/°C | ASTM E831 |
| Electrical | Nominal Value | Unit | Test Method |
| Surface Resistivity ² | 1.0E+6 to 1.0E+9 | ohms | Internal Method |
| Flammability | Nominal Value | Unit | Test Method |
| Flame Rating (3.18 mm, Estimated Rating) | V-0 | | UL 94 |
| NOTE | | | |
| 1. | 68°F | | |
| 2. | EOS/ESD S11.11 | | |

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