# ACCUTECH<sup>™</sup> HP0334G30CL

### Polypropylene Homopolymer

#### ACLO Compounders Inc.

#### Message:

ACCUTECH<sup>™</sup>HP0334G30CL is a polypropylene homopolymer (PP Homopoly) product, and its filler is 30% glass fiber reinforced material. It is available in North America.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16			
kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.20	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	97		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3600	MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	68.0	MPa	ASTM D638
Fracture	68.0	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	4.0	%	ASTM D638
Fracture	5.0	%	ASTM D638
Flexural Modulus	5500	MPa	ASTM D790
Flexural Strength	100	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	62	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	155	°C	ASTM D648
1.8 MPa, not annealed	138	°C	ASTM D648
Additional Information			

Ash Content, ASTM D2584: 30%

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