3M[™] Dyneon[™] PTFE Compound 310999212

Polytetrafluoroethylene

3M Advanced Materials Division

Message:

3M™ Dyneon™ PTFE Compound 310999212 is a non-free-flowing suspension PTFE compound containing 27 % fillers for compression moulding. Special Features Increased thermal dimensional stability Increased surface hardness Improved deformation under load Reduced friction and wear Low moulding pressure High limiting oxygen index (LOI) Low friction behaviour Improved mechanical properties Exceptional temperature resistance Good chemical stability

| General Information | |
|------------------------|---------------------------------|
| Filler / Reinforcement | Filler, 27% filler by weight |
| Features | Low friction coefficient |
| Uses | Seals |
| | Application in Automobile Field |

| Forms | Powder | | |
|------------------------------|---------------------|-------|---------------|
| Processing Method | Compression molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.90 | g/cm³ | ASTM D4745-06 |
| Apparent Density | 0.35 | g/cm³ | ASTM D4894-07 |
| Molding Shrinkage - Flow | 3.0 | % | ASTM D4894-07 |
| Hardness | Nominal Value | Unit | Test Method |
| Durometer Hardness (Shore D) | 67 | | DIN 53505 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | 13.5 | MPa | ASTM D4745-06 |
| Tensile Elongation (Break) | 200 | % | ASTM D4745-06 |

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