3M[™] Dyneon[™] PTFE Compound 310999212

Polytetrafluoroethylene

3M Advanced Materials Division

Message:

3M™ Dyneon™ PTFE Compound 310999212 is a non-free-flowing suspension PTFE compound containing 27 % fillers for compression moulding. Special Features Increased thermal dimensional stability Increased surface hardness Improved deformation under load Reduced friction and wear Low moulding pressure High limiting oxygen index (LOI) Low friction behaviour Improved mechanical properties Exceptional temperature resistance Good chemical stability

General Information	
Filler / Reinforcement	Filler, 27% filler by weight
Features	Low friction coefficient
Uses	Seals
	Application in Automobile Field

Forms	Powder		
Processing Method	Compression molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.90	g/cm³	ASTM D4745-06
Apparent Density	0.35	g/cm³	ASTM D4894-07
Molding Shrinkage - Flow	3.0	%	ASTM D4894-07
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	67		DIN 53505
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	13.5	MPa	ASTM D4745-06
Tensile Elongation (Break)	200	%	ASTM D4745-06

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