

Chemlon® 230 GH

Polyamide 6

Teknor Apex Company (Chem Polymer)

Message:

Chemlon® 230 GH is a Polyamide 6 (Nylon 6) material filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America for injection molding. Primary attribute of Chemlon® 230 GH: Flame Rated.

Typical application of Chemlon® 230 GH: Automotive

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Uses	Automotive Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage ¹	0.15 to 0.40	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	158	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	3.0	%	
Break	3.0	%	
Flexural Modulus	8100	MPa	ISO 178
Flexural Stress	225	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/1A
-40°C	9.0	kJ/m ²	
23°C	11	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	200	°C	ISO 75-2/A
Melting Temperature	220	°C	ASTM D789
CLTE - Flow	5.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ISO 1325
Dielectric Strength (3.00 mm)	11	kV/mm	ASTM D149
Comparative Tracking Index	> 600	V	Internal Method
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.810 mm)	HB		UL 94
Oxygen Index	22	%	ISO 4589-2
FMVSS Flammability	Passed		FMVSS 302
Injection	Nominal Value	Unit	

Suggested Max Moisture	0.20	%
Suggested Max Re grind	25	%
Rear Temperature	235 to 245	°C
Middle Temperature	245 to 260	°C
Front Temperature	245 to 270	°C
Nozzle Temperature	245 to 270	°C
Processing (Melt) Temp	245 to 270	°C

NOTE

1.
- Dependent upon molding conditions particularly Mold temperature.

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Recommended distributors for this material

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