# HiFill® PP GB55

### Polypropylene

### **Techmer Engineered Solutions**

### Message:

HiFill® PP GB55 is a Polypropylene product filled with 55% glass bead. It can be processed by injection molding and is available in North America.

Filler / Reinforcement	Glass Bead,55% Filler by Weight		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
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Specific Gravity	1.40	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.4	%	ASTM D955
Water Absorption (24 hr)	0.030	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	17.6	MPa	ASTM D638
Tensile Elongation (Break)	8.0	%	ASTM D638
Flexural Modulus	2340	MPa	ASTM D790
Flexural Strength	29.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	32	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	121	°C	
1.8 MPa, Unannealed	82.2	°C	
Melting Temperature	170	°C	
CLTE - Flow	6.1E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms·cm	ASTM D257
Dielectric Strength <sup>1</sup>	20	kV/mm	ASTM D149
NOTE			
1	Method A (Short-Time)		

1. Method A (Short-Time)

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Recommended distributors for this material

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