# Rotuba CAB B9424 (3% Plasticizer)

### Cellulose Acetate Butyrate

Rotuba Extruders, Inc.

#### Message:

Rotuba CAB B9424 (3% Plasticizer) is a cellulose acetate butyrate (CAB) product. It can be processed by injection molding and is available in North America. Rotuba CAB B9424 (3% Plasticizer) has applications including optics/lenses, automotive industry, commercial/office supplies, consumer goods and handles. Features include: environmental protection/green Good dimensional stability Impact resistance good weather resistance

General Information				
Features	Good dimensional stability			
	Updatable resources			
	Low temperature impact resistance			
	Good weather resistance			
	amorphous			
Uses	Handle			
	Optical applications			
	Application in Automobile Field			
	Toys			
	Stationery			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.21	g/cm³	ASTM D792	
Water Absorption (24 hr)	1.8	%	ASTM D570	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
Yield	44.5	MPa	ASTM D638	
Fracture	52.4	MPa	ASTM D638	
Tensile Elongation (Break)	50	%	ASTM D638	
Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact	140	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (1.8 MPa, Unannealed)	85.6	°C	ASTM D648	
Vicat Softening Temperature	118	°C	ASTM D1525	
Injection	Nominal Value	Unit		

Processing (Melt) Temp	246	°C	
Mold Temperature	79	°C	

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#### Recommended distributors for this material

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