

MAJ'ECO DP364CEL

Polypropylene Copolymer

AD majoris

Message:

MAJ'ECO DP364CEL is a 30% cellulose fibre reinforced polypropylene compound intended for injection moulding. MAJ'ECO DP364CEL has been developed especially for demanding applications in various engineering sectors.

APPLICATIONS

Product such as:

- Boxes
- Racks
- Technical components

General Information			
Filler / Reinforcement	Fibrous filler, 30% packing by weight		
Features	Copolymer		
	Updatable resources		
	Recyclable materials		
Uses	Bracket		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.5	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2100	MPa	ISO 527-2/1
Tensile Stress (Break)	30.0	MPa	ISO 527-2/50
Tensile Strain (Break)	13	%	ISO 527-2/50
Flexural Modulus ¹	2100	MPa	ISO 178
Flexural Stress ²	55.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	6.2	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	41	kJ/m ²	ISO 179/1eU
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	150 - 190	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		

Injection instructions

Holding pressure: 50 to 70% of the injection pressure

NOTE

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| 1. | 2.0 mm/min |
| 2. | 50 mm/min |

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