

AXELERON™ GP C-0588 BK CPD

Black Low Density Polyethylene Compound for Cable Jacketing

The Dow Chemical Company

Message:

High voltage low density cable sheath material

AXELERON™GP C- 0588 BK is a high-quality black sheath material for telecommunications cables, containing furnace black. The product has excellent environmental stress cracking resistance, outdoor weather resistance, low temperature performance and extrudable performance. AXELERON™GP C- 0588 BK contains a small amount of anti-dripping additive for the machine head.

Specifications

AXELERON™GP C- 0588 BK meets the following raw material specifications:

ASTM D 1248 IC-5, Grades E5, J1, J3

Federal LP-390C, III-L, Grades 2, 3 and 4, Category 5

REA PE-22, 38, 39, 86, 89, 90

Under the conditions of adopting the correct commercial extruder extrusion processing specifications, use AXELERON™GP C- 0588 BK cable as sheath material should meet the following specifications:

ICEA: S-61-402; NEMA WC5

ANSI: C8. 35

ASTM: D 2308

UK Post Specification M-132G

Telcordia GR 421 Core

ANSI/ICEA S-84-608-1988

General Information			
Uses	Telephone lead wire sheath material		
	Cable sheath		
	Wire and cable applications		
	Wire sheath		
	Coaxial cable sheath material		
Agency Ratings	ANSI C 8.35		
	ASTM D 1248, I, Class C, Cat. 5, Grade E5		
	ASTM D 1248, I, Class C, Cat. 5, Grade J3		
	FED L-P-390C, Type III, Class L, Category 5, Grade 4		
	ICEA S-61-402		
	NEMA WC-5		
	REA PE-22		
	REA PE-38		
	REA PE-39		
	REA PE-89		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.932	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.34	g/10 min	ASTM D1238

Environmental Stress-Cracking Resistance (10% Igepal, F20)	> 500	hr	ASTM D1693
Carbon Black Content	2.6	%	ASTM D1603
Absorption Coefficient - (kAB/m)	> 400		ASTM D3349
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			ASTM D638
Yield	10.9	MPa	ASTM D638
--	16.4	MPa	ASTM D638
Tensile Elongation (Break)	700	%	ASTM D638
Electrical	Nominal Value		Test Method
Dielectric Constant (1 MHz)	2.54		ASTM D1531
Dissipation Factor (1 MHz)	2.0E-4		ASTM D1531
Extrusion	Nominal Value	Unit	
Melt Temperature	204 - 227	°C	
Extrusion instructions			

AXELERON™ GP C-0588 BK CPD provides excellent surface finish and outstanding output rates over a broad range of conditions. For optimum results, use melt extrusion temperatures in the suggested range of 400 to 440 °F (204-227°C). Hopper drying at 150-160 °F (67-71°C) to remove moisture is recommended.

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