TRIMMA® FM6300

Polymethyl Methacrylate Acrylic

Samyang Corporation

Message:

TRIMMA® FM6300 is a Polymethyl Methacrylate Acrylic product. It is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0			
kg)	21	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.50 to 0.70	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	53.0	МРа	ASTM D638
Flexural Modulus	1860	МРа	ASTM D790
Flexural Strength (Yield)	60.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	83.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94

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