# SQUARE® LIM1500-40A/B

## Silicone Rubber, LSR

### Shenzhen SQUARE Silicone Co., Ltd.

#### Message:

Liquid silicone rubber material for indoor medium and high voltage resistance terminal Product Description 2-part liquid silicone rubber, which is suitable for injection or extrusion molding with tracking resistance 1A 3.5 grade, mixing ration of parts A:B=1:1, with standing middle and high voltage, catalyzed by platinum .The appearance of A is transparent and B is grey. Key Features Injection molding High tear strength High tear strength A tigh elongation Excellent electric performance At the temperature of 20 and in the condition of air-proof, the shelf life is 5 days after mixing A and B, the shelf life will decrease with the increasing of the temperature. Applications

General Information					
Features	Fast curing				
	Good electrical performance				
	Good tear strength				
	Track Resistance				
	Extended tensile rate				
Uses	Cable sheath Electrical/Electronic Applications Wire and cable applications				
Processing Method	Extrusion Liquid Injection Molding (LIM)				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.13	g/cm³	ASTM D792		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore A)	40		ASTM D2240		
Elastomers	Nominal Value	Unit	Test Method		
Tensile Strength	9.00	MPa	ASTM D412		
Tensile Elongation (Break)	800	%	ASTM D412		
Tear Strength <sup>1</sup>	30.0	kN/m	ASTM D624		
Thermoset	Nominal Value	Unit			
Thermoset Components					
Component a	Mixing ratio by weight: 1.0				

Component BMixing ratio by weight: 1.0Pot Life (20°C)7200minShelf Life52wkPost Cure Time (200°C)4.0hrUncured PropertiesNominal ValueUnitColor- 2Clear/Transparent- 2Clear/TransparentSecond- 3GreySecondSolids Content100%Viscosity50Pa · sCuring Time (140°C)0.17hrNOTEInternetSecond1.BmouldSecond2.Pat ASecond3.Pat BSecond					
Shelf Life52wkPost Cure Time (200°C)4.0hrUncured PropertiesNominal ValueUnitColor 2Clear/Transparent 3Clear/TransparentSolids Content 3GreySolids ContentViscosity950Pa · sCuring Time (140°C)0.17hrNOTEImulaSolids Content1.B mouldSolids Content2.Par ASolids Content	Component B	Mixing ratio by weight: 1.0	Mixing ratio by weight: 1.0		
Post Cure Time (200°C)4.0hrUncured PropertiesNominal ValueUnitColor 2Clear/Transparent 3 3Greg 3Solids Content100%Viscosity950Pa ·sCuring Time (140°C)0.17hrNOTE	Pot Life (20°C)	7200	min		
Uncured PropertiesNominal ValueUnitColor^2Clear/Transparent^3Clear/Transparent30ids Content100%Viscosity950Pa·sCuring Time (140°C)0.17hrNOTE	Shelf Life	52	wk		
Color2Clear/Transparent3GreySolids Content100Viscosity950950Pa·sCuring Time (140°C)0.17NOTEImage: State	Post Cure Time (200°C)	4.0	hr		
2Clear/Transparent3GreySolids Content100Viscosity950950Pa·sCuring Time (140°C)0.17NOTEImage: Solid Soli	Uncured Properties	Nominal Value	Unit		
<sup>3</sup> Grey   Solids Content 100 %   Viscosity 950 Pa·s   Curing Time (140°C) 0.17 hr   NOTE 1. B mould   2. Part A	Color				
Solids Content100%Viscosity950Pa·sCuring Time (140°C)0.17hrNOTE1.B mould2.Part A	<sup>2</sup>	Clear/Transparent			
Viscosity950Pa·sCuring Time (140°C)0.17hrNOTE1.B mould2.Part A	<sup>3</sup>	Grey			
Curing Time (140°C)0.17hrNOTE1.B mould2.Part A	Solids Content	100	%		
NOTE 1. B mould 2. Part A	Viscosity	950	Pa·s		
1. B mould   2. Part A	Curing Time (140°C)	0.17	hr		
2. Part A	NOTE				
	1.	B mould			
3. Part B	2.	Part A			
	3.	Part B			

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