

UBESTA 3030 UFX1

Polyamide 12

UBE Engineering Plastics, S.A.

Message:

UBESTA 3030 UFX1 is a non-reinforced and non-plasticized Polyamide 12 most suitable for tube extrusion. It is stabilized against weatherability and shows excellent performance for corrugated tube application.

General Information			
Additive	heat stabilizer		
Features	Workability, good		
	Thermal Stability		
Uses	Pipe fittings		
Agency Ratings	DIN 73378		
Appearance	Natural color		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	1.02	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (235°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			ISO 294-4
Vertical flow direction	1.5	%	ISO 294-4
Flow direction	0.60	%	ISO 294-4
Water Absorption (23°C, 24 hr)	0.70	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ISO 2039-2
Durometer Hardness (Shore D)	78		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	45.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	5.0	%	ISO 527-2
Fracture	200	%	ISO 527-2
Flexural Modulus	1400	MPa	ISO 178
Flexural Stress	55.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-40°C, complete fracture	6.0	kJ/m ²	ISO 179/1eA
23°C, complete fracture	17	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			

0.45 MPa, not annealed	90.0	°C	ISO 75-2/B
1.8 MPa, not annealed	48.0	°C	ISO 75-2/A
Melting Temperature (DSC)	178	°C	ISO 3146
CLTE - Flow	1.3E-4	cm/cm/°C	ISO 11359-2
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093

Additional Information

The value listed as Melting Temperature, ISO 3146, was tested in accordance with ISO 11357.Tensile Strain at Break, ISO 527: >200%Abrasion Loss, ISO 9352, CS-17, 1000 rev.: 6 mg

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection.All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

