

Rilsan® AMV TL

Polyamide 12

Arkema

Message:

Rilsan® AMV TL is a Polyamide 12 (Nylon 12) product. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Automotive.

Characteristics include:

- Good UV Resistance
- Heat Stabilizer
- Mold Release Agent

General Information				
Additive		Heat Stabilizer		
		Mold Release		
Features		Good UV Resistance		
		Heat Stabilized		
Forms		Pellets		
Processing Method		Injection Molding		
Multi-Point Data		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1010	1010	kg/m ³	ISO 1183 ¹
Melt volume-flow rate (235°C/2.16 kg)	5.00	--	cm ³ /10min	ISO 1133 ²
Water Absorption (Saturation)	1.6	--	%	ISO 62 ³
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile modulus	1400	1100	MPa	ISO 527-2 ⁴
Tensile Stress (Yield)	44.0	38.0	MPa	ISO 527-2 ⁵
Tensile Strain (Yield)	9.0	12	%	ISO 527-2 ⁶
Nominal strain at break	> 50	> 50	%	ISO 527-2 ⁷
Impact	Dry	Conditioned	Unit	Test Method
Charpy notched impact strength				ISO 179/1eA ⁸
-30°C	5.00	6.00	kJ/m ²	
23°C	6.00	7.00	kJ/m ²	
Charpy impact strength				ISO 179/1eU ⁹
-30°C	No Break	No Break		
23°C	No Break	No Break		

Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ISO 75-2 ¹⁰
0.45 MPa	135	--	°C	
1.8 MPa	55.0	--	°C	
Vicat Softening Temperature (50°C/h, B (50N))	142	--	°C	ISO 306 ¹¹
Melting Temperature ¹²	178	--	°C	ISO 11357-3 ¹³
CLTE - Flow	1.0E-4	--	cm/cm/°C	ISO 11359-2 ¹⁴
Electrical	Dry	Conditioned	Unit	Test Method
Surface resistivity	--	1.0E+14	ohms	IEC 60093 ¹⁵
Volume resistivity	--	1.0E+12	ohms·m	IEC 60093 ¹⁶
Electric strength	--	30	kV/mm	IEC 60243-1 ¹⁷
Comparative tracking index	--	600		IEC 60112 ¹⁸
Flammability	Dry	Conditioned	Unit	Test Method
Burning Behav. at 1.6mm nom. thickn. (1.60 mm)	HB	--		ISO 1210 ¹⁹
Burning Behav. at thickness h (3.20 mm)	V-2	--		ISO 1210 ²⁰
Oxygen index	22	--	%	ISO 4589-2 ²¹
NOTE				
1.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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5.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
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8.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			
9.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.			

10.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
11.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
12.	10 °C/min
13.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
14.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
15.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
16.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
17.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
18.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
19.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
20.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.
21.	Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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