## **DIAREX® THF77**

General Purpose Polystyrene

PTT Global Chemical Public Company Limited

## Message:

DIAREX® THF77 is a General Purpose Polystyrene material. It is available in Asia Pacific. Primary attribute of DIAREX® THF77: Flame Rated.

General Information			
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	8.4	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale, Injection Molded)	80		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, Injection Molded)	46.2	MPa	ASTM D638
Tensile Elongation (Break, Injection Molded)	2.0	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (Injection Molded)	21	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, Injection Molded)	77.8	°C	ASTM D648
Vicat Softening Temperature	101	°C	ASTM D1525 <sup>1</sup>
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
NOTE			
1.	Loading 1 (10 N)		

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## Recommended distributors for this material

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