

# KPOL-PP K-PPH 1.40

Polypropylene Homopolymer

KPOL Chem Co.

## Message:

Polypropylene Homopolymer

### Characteristics

The KPOL® is specially developed for Production of Raffia (Flat Yarn) by Flat Die Extrusion (Water Quenched or Chill Roll) .

This product exhibits excellent processability, good melt stability, good stiffness/impact strength balance and low odor and flavor transfer. It is a controlled rheology grade.

### Applications

The KPOL® is a low melt flow rate homopolymer used for general purpose and multipurpose grade for raffia extrusion and fiber extrusion. This resin is designed for blow moulding and extrusion applications : Extrusion, Blow molding and possibly for injection molding.

| General Information                       |                            |          |             |
|---|----------------------------|----------|-------------|
| Additive                                  | Antioxidant                |          |             |
|   | Processing Aid             |          |             |
| Features                                  | Antioxidant                |          |             |
|   | Controlled Rheology        |          |             |
|   | General Purpose            |          |             |
|   | Good Impact Resistance     |          |             |
|   | Good Processability        |          |             |
|   | Good Stiffness             |          |             |
|   | Homopolymer                |          |             |
|   | Low Flow                   |          |             |
|   | Low Odor Transfer          |          |             |
|   | Low Taste Transfer         |          |             |
| Uses                                      | BCF Yarn                   |          |             |
|   | Fibers                     |          |             |
| Agency Ratings                            | FDA 21 CFR 177.1520        |          |             |
| Processing Method                         | Blow Molding               |          |             |
|   | Extrusion                  |          |             |
|   | Fiber (Spinning) Extrusion |          |             |
|   | Injection Molding          |          |             |
| Physical                                  | Nominal Value              | Unit     | Test Method |
| Density                                   | 0.903                      | g/cm³    | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 1.4                        | g/10 min | ASTM D1238  |
| Mechanical                                | Nominal Value              | Unit     | Test Method |
| Tensile Strength <sup>1</sup> (Yield)     | 33.0                       | MPa      | ASTM D638   |

|  |                                   |      |                         |
|--|-----------------------------------|------|-------------------------|
| Tensile Elongation <sup>2</sup> (Break)                  | 13                                | %    | ASTM D638               |
| Flexural Modulus - 1% Secant                             | 1400                              | MPa  | ASTM D790               |
| Impact   | Nominal Value                     | Unit | Test Method             |
| Notched Izod Impact                                      | 45                                | J/m  | ASTM D256               |
| Thermal  | Nominal Value                     | Unit | Test Method             |
| Deflection Temperature Under Load (0.45 MPa, Unannealed) | 90.0                              | °C   | ASTM D648               |
| Vicat Softening Temperature                              | 155                               | °C   | ASTM D1525 <sup>3</sup> |
| NOTE   |                                   |      |                         |
| 1.   | Type IV, 50 mm/min                |      |                         |
| 2.   | Type IV, 50 mm/min                |      |                         |
| 3.   | Rate A (50°C/h), Loading 1 (10 N) |      |                         |

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