

# Plaslube® PC / ABS 720 BK

Polycarbonate + ABS

Techmer Engineered Solutions

## Message:

Plaslube® PC / ABS 720 BK is a Polycarbonate + ABS (PC+ABS) product. It can be processed by injection molding and is available in North America. Primary characteristic: flame rated.

General Information			
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.21	g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	1.5	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	53.1	MPa	ASTM D638
Tensile Elongation (Yield)	110	%	ASTM D638
Flexural Modulus	2620	MPa	ASTM D790
Flexural Strength	98.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-29°C, 3.18 mm	100	J/m	
23°C, 3.18 mm	430	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	135	°C	ASTM D648
CLTE - Flow	6.3E-5	cm/cm/°C	ASTM D696
Flammability	Nominal Value		Test Method
Flame Rating	HB		UL 94

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