

Geon™ Vinyl Flexible MG23B

Flexible Polyvinyl Chloride

PolyOne Corporation

Message:

Geon™ Vinyl Flexible MG23B is a Flexible Polyvinyl Chloride product. It can be processed by extrusion or injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Hose/Tubing. Primary characteristic: low gloss.

General Information	
Features	General Purpose
	Good Melt Strength
	Low Gloss
Uses	General Purpose
	Hose
	Tubing
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A, 15 sec)	67		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Break	10.0	MPa	
100% Strain	5.17	MPa	
Tensile Elongation ² (Break)	350	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	-35.0	°C	ASTM D746
Injection	Nominal Value	Unit	
Processing (Melt) Temp	193 to 204	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	179 to 185	°C	

NOTE	
1.	Type IV, 510 mm/min
2.	Type IV, 510 mm/min

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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