

INEOS PP N01G-02

Polypropylene Impact Copolymer

INEOS Olefins & Polymers USA

Message:

N01G-02 is a low melt flow rate polypropylene impact copolymer designed for blow molding, extrusion, and compounding applications. The grade benefits from a very high impact resistance at room and low temperatures and a general purpose additive package. This material meets the requirements of the U.S. Food and Drug Administration as specified in 21 CFR 177.1520.

General Information			
Additive	Unspecified Additive		
Features	Food Contact Acceptable		
	Impact Copolymer		
	Low Flow		
	Low Temperature Impact Resistance		
	Ultra High Impact Resistance		
Uses	Blow Molding Applications		
	Compounding		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
RoHS Compliance	Contact Manufacturer		
Forms	Pellets		
Processing Method	Blow Molding		
	Compounding		
	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	85		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Yield	25.6	MPa	
Break	16.3	MPa	
Tensile Elongation ²			ASTM D638
Yield	8.2	%	
Break	290	%	

Flexural Modulus - 1% Secant	1200	MPa	ASTM D790A
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (-20°C)	85	J/m	ASTM D256
Notched Izod Impact (Area)			ASTM D256
-20°C	8.70	kJ/m ²	
23°C	No Break		
Instrumented Impact, Ductility			ASTM D3763
-20°C	Ductile		
23°C	Ductile		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	91.7	°C	
1.8 MPa, Unannealed	50.6	°C	
Vicat Softening Temperature	151	°C	ASTM D1525
Optical	Nominal Value		Test Method
Gloss (60°)	59		ASTM D2457
NOTE			
1.	51 mm/min		
2.	51 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

