

# INSTRUC PCGF30

Polycarbonate

Infinity LTL Engineered Compounds

Message:

Instruc glass and carbon fiber reinforced, mineral and process additive filled structural compounds - Offered in all Infinity base resins  
Provide significant improvements in strength, stiffness, creep resistance, fatigue endurance and impact & dimensional stability  
Increased thermal HDTUL and long term heat resistance

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Fatigue Resistant		
	Good Creep Resistance		
	Good Dimensional Stability		
	Good Heat Aging Resistance		
	Good Impact Resistance		
	High Stiffness		
	High Strength		
	Medium Heat Resistance		
Uses	Structural Parts		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm <sup>3</sup>	ASTM D792
Specific Volume	0.700	cm <sup>3</sup> /g	
Molding Shrinkage - Flow	0.10 to 0.20	%	ASTM D955
Water Absorption (24 hr)	0.070	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	128	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 3.0	%	ASTM D638
Flexural Modulus	8270	MPa	ASTM D790
Flexural Strength	193	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	170	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	960	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	146	°C	ASTM D648
CLTE - Flow	2.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method

Flame Rating (1.59 mm)	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	121	°C
Drying Time	4.0	hr
Processing (Melt) Temp	282 to 332	°C
Mold Temperature	93.3	°C
Back Pressure	0.345 to 0.689	MPa
Screw Speed	40 to 70	rpm
Vent Depth	0.038 to 0.076	mm

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

