

Triapol® Blends C3 K28 PRTA010 BS302

Polycarbonate + ABS

Petropol Industry and Trade of Polymers LTDA

Message:

Polymer blend PC / ABS, mainly characterized by its resistance to impact and temperature, have good dimensional stability and electrical insulation property.

General Information			
Features	Electrically Insulating		
	Good Dimensional Stability		
	Good Impact Resistance		
Resin ID (ISO 1043)	>PC+ABS<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.11 to 1.13	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/5.0 kg)	25 to 28	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.70	%	ASTM D955
Water Absorption (Equilibrium)	0.10	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	50.0	MPa	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	2300	MPa	ASTM D790
Flexural Strength	85.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	400	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	110	°C	ASTM D648
Vicat Softening Temperature	120	°C	ASTM D1525 ¹
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	240 to 280	°C	
Mold Temperature	70.0 to 100	°C	

NOTE

1. Rate A (50°C/h)

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

