

Braskem PE HS5103M

High Density Polyethylene

Braskem

Message:

HS5103M is a high molecular weight high-density polyethylene, copolymer. Suitable for large parts blow molded an L-ring drum. Exhibit a good impact resistance and excellent stress cracking resistance (ESCR).

Applications:
L-ring drum and general large parts blow molded.

Process:
Blow Molding.

General Information			
Features	High ESCR (Stress Cracking Resistance)		
	High molecular weight		
	Copolymer		
	Impact resistance, good		
Uses	Blow molding applications		
	Drum		
Agency Ratings	FDA 21 CFR 177.1520		
Processing Method	Blow molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.951	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	3.0	g/10 min	ASTM D1238
Environmental Stress-Cracking Resistance			ASTM D1693
50°C, 2.00mm, 10% Igepal, molded, F50	500	hr	ASTM D1693
50°C, 2.00mm, 100% Igepal, molded, F50	> 800	hr	ASTM D1693
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, Compression Molded)	35.0	MPa	ASTM D638
Flexural Modulus - 1% Secant (Compression Molded)	1200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Impact Strength ¹ (-40°C)	No Break	J/m	ASTM D6110
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Compression Molded)	70.0	°C	ASTM D648
NOTE			
1.	Compression Molded		

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