RTP 300 L UV

Polycarbonate

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified. Please contact RTP Company for current information prior to specifying this grade.

General Information			
Additive	Lubricant		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.80	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	2270	MPa	ASTM D638
Tensile Strength	59.0	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	10	%	ASTM D638
Flexural Modulus (Injection Molded)	2270	MPa	ASTM D790
Flexural Strength (Injection Molded)	83.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection	850	1/22	
Molded)		J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break Nominal Value	Unit	ASTM D4812 Test Method
Deflection Temperature Under Load (1.8		Unit	
MPa, Unannealed, Injection Molded)	132	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Injection	Nominal Value	Unit	
Rear Temperature	249 to 293	°C	
Middle Temperature	249 to 293	°C	
Front Temperature	249 to 293	°C	

Mold Temperature	66.0 to 93.0	്
Injection Pressure	69.0 to 103	MPa

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Recommended distributors for this material

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