

Bormed™ SB815MO

Polypropylene Random Copolymer

Borealis AG

Message:

SB815MO is a resin intended for evaluation for use in Healthcare applications.

SB815MO is a grade designed for production of bottles & ampoules for use in Pharmaceutical & Diagnostic applications manufactured via BFS, Extrusion or Injection blow moulding technologies. Final articles can be steam sterilised at 121 °C and are characterised by flexibility, allowing a good collapsibility and good optical properties. Haze of 0,5 mm and 1 mm injection moulded plaques is approximately 10 % and 28 % respectively.

CAS-No. 9010-79-1

General Information			
Features	Good Flexibility		
	High Clarity		
	Opticals		
	Recyclable Material		
	Steam Sterilizable		
Uses	Bottles		
	Medical/Healthcare Applications		
Processing Method	Extrusion Blow Molding		
	Injection Blow Molding		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	1.5	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	53		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (50.0 mm)	475	MPa	ISO 527-2
Tensile Stress (Yield)	17.0	MPa	ISO 527-2/50
Tensile Strain (Yield)	18	%	ISO 527-2/50
Flexural Modulus ¹	425	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	80	kJ/m ²	ISO 179/1eA
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	108	°C	ISO 306/A
Optical	Nominal Value	Unit	
Haze			
500 µm, Injection Molded	10	%	
1000 µm, Injection Molded	28	%	
NOTE			

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Recommended distributors for this material

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