MARPOL® LL6F 801-HSB

Linear Low Density Polyethylene

Marco Polo International, Inc.

Message:

MARPOL® LL6F 801-HSB is a hexene LLDPE resin designed for cast and blown film applications. Films produced by this resin display excellent toughness and strength as well as superb elongation, tear resistance and punture resistance.

Recommended Applications: Heavy duty industrial liners, trash can liners, retail bags

General Information				
Additive	High smoothness (1000 ppm)			
	High caking resistance (6250 ppm)			
	Processing aid			
Features	High Toughness			
	Low density			
	High smoothness			
	High caking resistance			
	High strength			
	hexene comonomer			
	Perforation resistance			
	Good tear strength			
	Extended tensile rate			
Uses	Blown Film			
	Lining			
	Bags			
	cast film			
Processing Method	Blow film			
	cast film			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.925	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16	1.0	a/10i	ASTM D1238	
kg)	1.0	g/10 min		
Films	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D882	
MD: Fracture	44.8	MPa	ASTM D882	
TD: Fracture	34.5	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: Fracture	500	%	ASTM D882	

TD: Fracture	700	%	ASTM D882
Dart Drop Impact	200	g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD	310	g	ASTM D1922
TD	800	g	ASTM D1922
Thermal	Nominal Value	Unit	
Melting Temperature	231	°C	
Optical	Nominal Value	Unit	Test Method
Gloss (45°)	45		ASTM D2457
Haze	16	%	ASTM D1003

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