Delene 1170

Thermoplastic Elastomer

Shanghai Lin Gen Rubber Materials Co., Ltd.

Message:

Delene 1170 is a thermoplastic elastomer (TPE) material. This product is available in the Asia-Pacific region and is processed by extrusion or injection molding. The main characteristic of Delene 1170 is that it can contact food. Typical application areas include: food contact applications Sealing applications Automotive Industry business/office supplies

| General Information | | | | |
|------------------------------|---------------------------------|-------|-------------|--|
| Features | Soft | | | |
| | Compliance of Food Exposure | | | |
| | Elastic | | | |
| | | | | |
| Uses | Non-specific food applications | | | |
| | Seals | | | |
| | Application in Automobile Field | | | |
| | Stationery | | | |
| | | | | |
| Agency Ratings | FDA not rated | | | |
| Processing Method | Extrusion | | | |
| | Injection molding | | | |
| | | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Specific Gravity | 0.930 | g/cm³ | ASTM D792 | |
| Molding Shrinkage - Flow | 2.3 | % | ASTM D955 | |
| Hardness | Nominal Value | Unit | Test Method | |
| Durometer Hardness (Shore A) | 70 | | ASTM D2240 | |
| Elastomers | Nominal Value | Unit | Test Method | |
| Tensile Strength (Yield) | 9.60 | MPa | ASTM D412 | |
| Tensile Elongation (Break) | 680 | % | ASTM D412 | |
| Compression Set (23°C) | 25 | % | ASTM D395 | |
| Thermal | Nominal Value | Unit | Test Method | |
| Brittleness Temperature | -60.0 | °C | ASTM D746 | |
| Injection | Nominal Value | Unit | | |
| Drying Temperature | 80 - 90 | °C | | |
| Drying Time | 2.0 - 4.0 | hr | | |
| Processing (Melt) Temp | 190 - 250 | °C | | |
| Injection Pressure | 40.0 - 60.0 | MPa | | |

| Extrusion | Nominal Value | Unit |
|------------------|---------------|------|
| Melt Temperature | 170 - 230 | °C |

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