

RTP 1383 TFE 10

Polyphenylene Sulfide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 20% filler by weight		
Additive	PTFE lubricant (10%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.08	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	17900	MPa	ASTM D638
Tensile Strength	165	MPa	ASTM D638
Tensile Elongation (Yield)	1.5	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	214	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	270	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	260	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+2	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	V-0		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D-955, 0.25in.: 2mil/in.The value listed as flammability, UL 94, was tested in accordance with RTP test standards.			
Injection	Nominal Value	Unit	
Rear Temperature	221 - 288	°C	
Middle Temperature	221 - 288	°C	
Front Temperature	221 - 288	°C	

Mold Temperature	37.8 - 76.7	°C
Injection Pressure	68.9 - 138	MPa

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

