SUPREME Specialty PS SP255

High strength

Specialty Polystyrene

Supreme Petrochem Ltd.

Message:

SUPREME Specialty PS SP255 is a special polystyrene product. It can be processed by extrusion, thermoforming or injection molding, and is available in North America, Africa and the Middle East, Europe or the Asia-Pacific region. The application fields of SUPREME Specialty PS SP255 include thin plates, containers, food contact applications and medical/health care.

Features include:

flame retardant/rated flame

high liquidity

high strength

Good toughness

Good flexibility

Features

General Information

	High liquidity		
	Definition, high		
	Good toughness		
Uses	Sheet		
uses	Thermoformed container		
	Medical/nursing supplies		
Agency Ratings	FDA 21 CFR 177.1640		
Forms	Particle		
Processing Method	Extrusion		
	Thermoforming		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.03	g/cm³	ASTM D792
•		g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	6.0	9, 10 111111	
·	6.0 Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)			Test Method ASTM D638
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg) Mechanical Tensile Strength ¹ (23°C, 3.20 mm,	Nominal Value	Unit	
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg) Mechanical Tensile Strength ¹ (23°C, 3.20 mm, Injection Molded) Tensile Elongation ² (Break, 23°C, 3.20 mm, Injection Molded) Flexural Modulus (23°C, 3.20 mm, Injection	Nominal Value 400	Unit MPa	ASTM D638
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg) Mechanical Tensile Strength ¹ (23°C, 3.20 mm, Injection Molded) Tensile Elongation ² (Break, 23°C, 3.20 mm,	Nominal Value 400 10	Unit MPa %	ASTM D638 ASTM D638

Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	200	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm, Injection	Normal Value	C.III.	root mound
Molded)	77.0	°C	ASTM D648
Vicat Softening Temperature	102	°C	ASTM D1525 ³
Flammability	Nominal Value		Test Method
Flame Rating (1.60 mm)	НВ		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance (1000 μm)	88.0	%	ASTM D1003
Haze (1000 μm, Injection Molded)	2.5	%	ASTM D1003
Injection	Nominal Value	Unit	
Processing (Melt) Temp	< 220	°C	
Mold Temperature	40.0 - 50.0	°C	
Extrusion	Nominal Value	Unit	
Melt Temperature	< 220	°C	
Extrusion instructions			
Mold Temp: 40 to 50°C			
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	标准 B (120°C/h), 压 力1 (10N)		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

