

Maxxam™ PPC-20T Nat

Polypropylene Copolymer

PolyOne Corporation

Message:

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General Information			
UL YellowCard	E76261-101413508		
Filler / Reinforcement	Filler,20% Filler by Weight Talc		
Additive	Impact Modifier		
Features	Copolymer General Purpose Impact Modified		
Uses	Automotive Applications Construction Applications Consumer Applications General Purpose Industrial Applications		
Appearance	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.05	g/cm ³	ASTM D792
Specific Volume	0.954	cm ³ /g	ASTM D792
Instrumented Dart Impact - Energy to Maximum Load	673	J/m	ASTM D3763
Melt Mass-Flow Rate (MFR) ¹ (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.80 to 1.2	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	70		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Yield)	24.8	MPa	ASTM D638
Tensile Elongation ³ (Break)	60	%	ASTM D638
Flexural Modulus	2000	MPa	ASTM D790

Flexural Strength	37.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	59	J/m	ASTM D256A
Unnotched Izod Impact ⁴ (23°C, 3.18 mm)	810	J/m	ASTM D256
Gardner Impact (-23°C, 3.18 mm)	9.26	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	118	°C	ASTM D648
Injection	Nominal Value	Unit	Test Method
Mold Temperature	16.0 to 50.0	°C	
NOTE			
1.	Procedure A		
2.	Type I, 51 mm/min		
3.	Type I, 51 mm/min		
4.	Injection Molded		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

