DINALON® PA 6.6 30% CM

Polyamide 66

Grupo Repol

Message:

DINALON®PA 6.6 30% CM is a polyamide 66 (nylon 66) product, which contains 30% mineral fillers. It can be processed by injection molding and is available in Europe. Features include: flame retardant/rated flame Flame Retardant

General Information				
Filler / Reinforcement	Mineral filler, 30% filler b	Mineral filler, 30% filler by weight		
Additive	Flame retardancy			
Features	Flame retardancy			
Forms	Particle			
Processing Method	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.35	g/cm³	ASTM D792	
Molding Shrinkage - Flow	1.5	%	ASTM D955	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	80.0	MPa	ASTM D638	
Tensile Elongation (Break)	12	%	ASTM D638	
Flexural Modulus	3200	MPa	ASTM D790	
Flexural Strength	110	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Unnotched Izod Impact	45	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Vicat Softening Temperature	220	°C	ASTM D1525	
Flammability	Nominal Value		Test Method	
Flame Rating	НВ		UL 94	
Additional Information				
Glow Wire, UNE 20-672-83: 650°CVica	at Softening Temperature, ASTM D	1525: >220°CDTUL, ASTM D648: 130°	C	
Injection	Nominal Value	Unit		
Processing (Melt) Temp	280	°C		
Mold Temperature	80.0	°C		

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Recommended distributors for this material

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