# HiFill FR® HDPE FR-2

## High Density Polyethylene

### **Techmer Engineered Solutions**

#### Message:

HiFill FR® HDPE FR-2 is a High Density Polyethylene product. It can be processed by injection molding and is available in North America. Characteristics include: Flame Rated Flame Retardant

General Information			
Features	Flame Retardant		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.978	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16			
kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	1.8	%	ASTM D955
Water Absorption (24 hr)	0.020	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	24.8	MPa	ASTM D638
Tensile Elongation (Yield)	100	%	ASTM D638
Flexural Modulus	1100	MPa	ASTM D790
Flexural Strength	35.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	96	J/m	ASTM D256
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm)	V-2		UL 94

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#### Recommended distributors for this material

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