

HiFill® POM HO 0167 S1

Acetal (POM) Copolymer
Techmer Engineered Solutions

Message:

HiFill® POM HO 0167 S1 is an Acetal (POM) Copolymer product filled with metal. It can be processed by injection molding and is available in North America. Primary characteristic: homopolymer.

General Information			
Filler / Reinforcement	Metal		
Features	Homopolymer		
	Metal Detectable		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.67	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	9.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.18 mm)	1.6	%	ASTM D955
Water Absorption (24 hr)	0.20	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	51.7	MPa	ASTM D638
Tensile Elongation (Yield)	40	%	ASTM D638
Flexural Modulus	3030	MPa	ASTM D790
Flexural Strength	82.7	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	59	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	160	°C	
1.8 MPa, Unannealed	110	°C	
CLTE - Flow	2.2E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	71.1	°C	
Drying Time	1.0	hr	
Rear Temperature	177 to 193	°C	

Middle Temperature	188 to 210	°C
Front Temperature	182 to 199	°C
Nozzle Temperature	177 to 204	°C
Processing (Melt) Temp	193 to 216	°C
Mold Temperature	82.2 to 121	°C

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