Borealis PP WG320C

Polypropylene

Borealis AG

Message:

WG320C is a polypropylene for extrusion coating. Applications WG320C is designed for: Micro wave oven applications Pinholes free coating Extrusion coating of high volume production of boards and papers Coating of textile fibres Coating of textile fibres Coating of various plastic films and cellophane Paper lamination films Coating and lamination of aluminium foil Special features: WG320C is optimised to deliver: Excellent processing properties High grease resistance High temperature resistance

General Information					
Features	Heat resistance, high				
	Grease resistance				
Uses	Films				
	Laminate				
	Fabric				
	Paper coating				
Forms	Particle				
Processing Method	Co-extrusion molding				
	Extrusion coating				
Physical	Nominal Value	Unit	Test Method		
Density	0.910	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (230°C/2.16					
kg)	18	g/10 min	ISO 1133		
Thermal	Nominal Value	Unit	Test Method		
Vicat Softening Temperature	147	°C	ISO 306/A50		
Additional Information					
Minimum Coating Weight, BTM 00117: 12 g/m²Total Neck-In, BTM 00115: 80 mm					
Extrusion	Nominal Value	Unit			
Extrusion Cylinder Zone 1 Temp.	Nominal Value 230	Unit °C			

Cylinder Zone 4 Temp.	290	°C	
Cylinder Zone 5 Temp.	290	°C	
Adapter Temperature	280	°C	
Die Temperature	290	°C	

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