

# Thermoset Plastics 340 No.67

Epoxy; Epoxide

Thermoset, Lord Chemical Products

## Message:

Thermoset Plastics 340 No.67 is an Epoxy; Epoxide (Epoxy) material filled with filler. It is available in North America for casting or encapsulating.

Important attributes of Thermoset Plastics 340 No.67 are:

Conductive

Insulating

Typical application of Thermoset Plastics 340 No.67: Wire & Cable

General Information	
Filler / Reinforcement	Filler
Features	Electrically Insulating
	Thermally Conductive
Uses	Electronic Insulation
Appearance	Black
Forms	Pellets
Processing Method	Casting
	Encapsulating

Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.16	g/cm <sup>3</sup>	ASTM D792
Water Absorption (24 hr)	0.080	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	95		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	50.3	MPa	ASTM D638
Tensile Elongation (Yield)	2.7	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	13	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.0E+16	ohms · cm	ASTM D257
Dielectric Constant (1 MHz)	4.40		ASTM D150
Dissipation Factor (1 MHz)	0.031		ASTM D150
Thermoset	Nominal Value	Unit	Test Method
Thermoset Components			
Hardener	Mix Ratio by Weight: 6.0		
Resin	Mix Ratio by Weight: 100		
Thermoset Mix Viscosity (25°C)	70000	cP	ASTM D2393
Demold Time (100°C)	120	min	

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