

# Lucalen A2920M Q225

Low Density Polyethylene

LyondellBasell Industries

Message:

Lucalen A 2920 M Q225 is an additivated, low density polyethylene, containing comonomer. It is delivered in pellet form. Additional Customer Applications: Adhesive layer  
Foodlaw compliance information about this product can be found in separate product documentation.  
This product is not intended for use in medical and pharmaceutical applications.

| General Information                                  |                             |  |                     |
|--|-----------------------------|--|---------------------|
| Additive   | Antioxidant                 |  |                     |
| Features   | Antioxidant                 |  |                     |
|  | Good Adhesion               |  |                     |
|  | Low Temperature Flexibility |  |                     |
| Uses   | Blown Film                  |  |                     |
|  | Coating Applications        |  |                     |
|  | Film                        |  |                     |
|  | Laminates                   |  |                     |
|  | Profiles                    |  |                     |
| Forms  | Pellets                     |  |                     |
| Processing Method                                    | Blown Film                  |  |                     |
|  | Extrusion Coating           |  |                     |
| Physical   | Nominal Value               | Unit                                       | Test Method         |
| Density  | 0.927                       | g/cm <sup>3</sup>                          | ISO 1183            |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)            | 7.0                         | g/10 min                                   | ISO 1133            |
| Hardness   | Nominal Value               | Unit                                       | Test Method         |
| Durometer Hardness (Shore D)                         | 38                          |  | ASTM D2240, ISO 868 |
| Mechanical   | Nominal Value               | Unit                                       | Test Method         |
| Tensile Modulus                                      | 90.0                        | MPa  | ISO 527-2           |
| Tensile Stress (Yield)                               | 6.00                        | MPa  | ISO 527-2           |
| Coefficient of Friction                              | > 0.80                      |  | ISO 8295            |
| Films  | Nominal Value               | Unit                                       | Test Method         |
| Film Thickness - Recommended / Available             | 40 to 100 µm                |  |                     |
| Dart Drop Impact (50 µm, Blown Film)                 | 650                         | g  | ASTM D1709          |
| Water Vapor Transmission Rate (38°C, 90% RH, 100 µm) | 2.3                         | g/m <sup>2</sup> /24 hr                    | ISO 2556            |
| Oxygen Permeability (23°C, 100.0 µm)                 | 2400                        | cm <sup>3</sup> /m <sup>2</sup> /bar/24 hr | ISO 2556            |
| Comonomer AA   | 4.0                         | %  | DIN 51451           |

|                             |               |      |             |
|-----------------------------|---------------|------|-------------|
| Comonomer BA                | 7.0           | %    | DIN 51451   |
| Thermal                     | Nominal Value | Unit | Test Method |
| Vicat Softening Temperature | 74.0          | °C   | ISO 306/A50 |
| Melting Temperature         | 96.0          | °C   |             |
| Optical                     | Nominal Value | Unit | Test Method |
| Gloss (20°, 50.0 µm)        | > 80          |      | ASTM D2457  |
| Haze (50.0 µm)              | < 6.0         | %    | ASTM D1003  |
| Extrusion                   | Nominal Value | Unit |             |
| Melt Temperature            | 140 to 180    | °C   |             |

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