Silopren® LSR 4040

Silicone Rubber, LSR

Momentive Performance Materials Inc.

Message:

Silopren LSR 4040 is a two-component liquid silicone rubber for injection moulding processes. Silopren LSR 4040 can be used to produce medical technical articles with high transparency and excellent rubber elastic properties. Key Features and Benefits Vulcanisates consisting of Silopren LSR 4040 are distinguished by the following properties: Excellent biocompatibility High stability to ozone and ultraviolet light Neutral odor and taste Sterilisable with ethylene oxide, steam and gamma radiation Good transparency High thermal stability High recovery after puncture Easy pigmentable with the LSR Colour Pastes Potential Applications

Because of the outstanding properties Silopren LSR 4040 is particularly suitable for the following elastomeric articles: sealing elements, diaphragms, ear plugs, bellows, baby teats, respiratory devices, air vent flaps, tube connectors, catheters, parts for medical technical equipment, mats s.o.

General Information	
Features	Biocompatible
	Ethylene Oxide Sterilizable
	Good Colorability
	Good Thermal Stability
	Good UV Resistance
	High Clarity
	Low to No Odor
	Low to No Taste
	Ozone Resistant
	Radiation Sterilizable
	Steam Sterilizable
Uses	Connectors
	Diaphragms
	Medical/Healthcare Applications
	Seals
Agency Ratings	BfR Food Contact, Unspecified Rating
	FDA 21 CFR 177.2600
	ISO 10993
	USP Class VI
Appearance	Clear/Transparent
Forms	Liquid

PhysicalNominal ValueUnitTest MethodDensity1.12g/cm³DIN 53479HardnessNominal ValueUnitTest MethodDurometer Hardness (Shore A)40DintTest MethodDurometer Hardness (Shore A)40UnitTest MethodElastomersNominal ValueUnitTest MethodTensile Strength9.00MPaDIN 53504Tensile Istrength9.00%DIN 53504Tensile Strength9.00KN/mASTM D624Compression Set (175°C, 22 hr)25%DIN 53517ThermosetNoral ValueUnitTest MethodThermoset ComponentsTest MethodTest MethodPart AMix Ratio by Weight: 1.0Test MethodPart BMix Ratio by Weight: 1.0Test MethodPost Cure Time (200°C)4.0hrAdditional InformationNominal ValueUnitUncured PropertiesNominal ValueUnitUncured PropertiesNominal ValueUnitColor-2Translucent-2TranslucentUnit-3TranslucentUnit20°C 4600Pa · sPot Life (20°C)4.30minNOTEIDie B2.Part BS3.Part A	Processing Method	Injection Molding		
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² Translucent ³ Translucent Viscosity DIN 53018 20°C ⁴ 600 Pa·s 20°C ⁵ 600 Pa·s Pot Life (20°C) 4300 min NOTE Die B	Uncured Properties	Nominal Value	Unit	Test Method
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NOTE 1. Die B 2. Part B	20°C ⁵	600	Pa·s	
1. Die B 2. Part B	Pot Life (20°C)	4300	min	
2. Part B	NOTE			
	1.	Die B		
3. Part A	2.	Part B		
	3.	Part A		
4. Part B	4.	Part B		
5. Part A	5.	Part A		

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