# Dural 725C CLEAR 0003

### Rigid Polyvinyl Chloride

#### AlphaGary

#### Message:

DURAL 725C CLEAR 0003 is a full rigid PVC compound made with FDA sanctioned additives for injection molding and injection blow molding. Dural 725C CLEAR 0003 is designed in order to be able to pass the requirements of USP Class VI and cytotoxicity tests for medical devices.

General Information				
Features	Good Thermal Stability			
	High Rigidity			
	Low Viscosity			
Uses	Medical/Healthcare Applications			
Agency Ratings	FDA Unspecified Rating			
	USP Class VI			
RoHS Compliance	Contact Manufacturer			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Injection Blow Molding			
	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.30 to 1.34	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/21.6				
kg)	41	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D, 10 sec, 3.18 mm)	72 to 78		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus	2600	MPa	ASTM D638	
Tensile Strength			ASTM D638	
Yield	46.9	MPa		
Break	33.8	MPa		
Tensile Elongation (Break)	30	%	ASTM D638	
Flexural Modulus (3.18 mm)	1720	MPa	ASTM D790	
Flexural Strength (Yield)	61.4	MPa	ASTM D790	
Impact	Nominal Value	Unit	Test Method	
Impact Unnotched Izod Impact (23°C)	Nominal Value	Unit J/m	Test Method ASTM D256	

Deflection Temperature Under Load (1.8	}		
MPa, Unannealed)	60.0	°C	ASTM D648
Injection	Nominal Value	Unit	
Processing (Melt) Temp	177 to 182	°C	

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Recommended distributors for this material

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