

RTP 202 H HS

Polyamide 66

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Additive	Impact modifier heat stabilizer		
Features	Impact modification Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	4550	MPa	ASTM D638
Tensile Strength	82.7	MPa	ASTM D638
Tensile Elongation (Break)	3.5	%	ASTM D638
Flexural Modulus	3450	MPa	ASTM D790
Flexural Strength	117	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	180	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	690	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	241	°C	ASTM D648
Additional Information			
Tensile Elongation, ASTM D-638: 3-4%			
Injection	Nominal Value	Unit	

Drying Temperature	79.4	°C
Drying Time	4.0	hr
Suggested Max Moisture	0.20	%
Suggested Max Regrind	20	%
Rear Temperature	282 - 296	°C
Middle Temperature	282 - 296	°C
Front Temperature	282 - 296	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	103 - 138	MPa

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Recommended distributors for this material

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