Geon™ 130 Series 137

Polyvinyl Chloride Copolymer

Mexichem Specialty Resins, Inc.

Message:

Geon® 137 is a carboxyl functional copolymer dispersion resin providing extra adhesion to synthetic fabrics, such as nylon, allowing the elimination of adhesion promoters. It provides the ability to crosslink with epoxies, providing a more solvent resistant coating. The polarity of Geon® 137 allows its use in hydrosols.

Geon® 137 is recommended for applications where special characteristics are requires, such as nylon fabric coating, hydrosol inks and coatings, solvent resistant coatings, and automotive sealants.

General Information				
Features	Solvent resistance			
	Good adhesion			
Uses	Sealant			
	Application in Automobile Field			
	Coating application			
	Fabric coating			
Forms	Powder 1			
Processing Method	Coating			
Physical	Nominal Value	Unit	Test Method	
Specific gravity-Calculated value	1.40			
Intrinsic Viscosity	1.1		ASTM D1243-60-A	
Humidity-Karl Fisher ¹	0.12	%	Internal method	
Volume density	400	g/l		
Relative Viscosity ²	2.55		Internal method	
Optimal stretch-FF ³	14.8	МРа	ASTM D638	
Gloss-60 degree fused 5 mins @ 350F ⁴	55	%	Internal method	
Transparency-light transmittance ⁵	78	%	Internal method	
Brokfield Viscosity			Internal method	
Initial Viscosity @ 2 rpm ⁶	16.3	Pa·s	Internal method	
Initial Viscosity @ 20 rpm ⁷	27.0	Pa·s	Internal method	
One Day Viscosity @ 2 rpm ⁸	17.9	Pa·s	Internal method	
One Day Viscosity @ 20 rpm ⁹	32.3	Pa·s	Internal method	
Cut off the outflow-95 psi ¹⁰	12.00	g/10 min	Internal method	
Fixed Acid ¹¹	2.4	%	Internal method	
Free Acid ¹²	0.40	%	Internal method	
North fineness ¹³	3.00	Hegman	Internal method	
Residual Vinyl Chloride Monomer ¹⁴		ppm	Internal method	
Methanol extractable ¹⁵	3.1	%	Internal method	

polymerization process	Microsuspension	Microsuspension		
Gel temperature ¹⁶	67	°C	Internal method	
K-Value ¹⁷	73.0		Internal method	
Additional Information	Nominal Value	Unit	Test Method	

Note:The value set forth represent "typical" values and Mexichem Specialty Resins, therefore, makes no representation that the material in any particular shipment will conform to the listed properties. Packaging: This resin is shipped in multi-wall paper bags, net weight 50 lbs, 2500 lbs per pallet. Information shown on the package includes commercial identification number, lot and weight. Geon® ALTC and ASTM D638 (formulation): 100phr Geon® 137, 77phr DINP, 3phr ESO, and 2phr Therm-Chek SP 120 LOHFGeon® STP 390 (formulation): 100phr Geon® 137, and 60phr DOP

NOTE	
1.	Karl Fisher-Geon® 683c
2.	Interrelationship
3.	With provided formulation
4.	60°,FF,ALTC-65
5.	FF,ATLC-66
6.	Initial, V12,Geon®1010
7.	One day, V12,Geon®1010
8.	Geon® ALTC 22 (with provided formulation)
	Geon® ALTC 22 (with provided
9.	formulation)
10.	95 psi,Geon® 1010
11.	Geon® STP 1315
12.	Geon® STP 1315
13.	Geon® 390
14.	Geon® STP 1005
15.	Geon® 894
16.	FF,ALTC-29
17.	Interrelationship

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