

BMC HT12-1024

Thermoset Polyester
Bulk Molding Compounds, Inc.

Message:
BMC HT12-1024 is a thermosetting polyester product. It is available in North America. Typical application areas are: automotive industry. The main characteristics are: flame retardant/rated flame.

General Information			
Uses	Parts under the hood of a car Application in Automobile Field		
Appearance	Black		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.75	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.10 - 0.20	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Barcol Hardness	25		ASTM D2583
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	56.5	MPa	ASTM D638
Flexural Modulus	6890	MPa	ASTM D790
Flexural Strength (Yield)	104	MPa	ASTM D790
Compressive Strength	84.8	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Unnotched Izod Impact	340	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength	17	kV/mm	ASTM D149
Arc Resistance	143	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.52 mm	HB		UL 94
2.22 mm	HB		UL 94
3.11 mm	HB		UL 94
Additional Information			
Barcol Hardness, ASTM D2583: 20 to 30UL Flame Rating, UL 94, 0.058 to 0.062 in: HBUL Flame Rating, UL 94, 0.075 to 0.1 in: HBUL Flame Rating, UL 94, 0.120 to 0.125 in: HB			
NOTE			
1.	Type 1		

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