

Bayblend® FR3021

Polycarbonate + ABS

Covestro - Polycarbonates

Message:

(PC+ABS) blend; 15 % mineral filled; flame retardant; injection molding grade; increased stiffness; tensile modulus = 4800 MPa; Vicat/B 120 temperature = 98 °C; UL recognition 94 V-0 (1.5 mm); glow wire test (GWFI): 960 °C (2.0 mm).

General Information			
UL YellowCard	E41613-101013276		
Filler / Reinforcement	Mineral,15% Filler by Weight		
Additive	Flame Retardant		
Features	Flame Retardant		
	Good Stiffness		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.28	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (240°C/5.0 kg)	13.0	cm³/10min	ISO 1133
Molding Shrinkage ¹			ISO 2577
Across Flow : 240°C, 3.00 mm	0.30 to 0.50	%	
Flow : 240°C, 3.00 mm	0.30 to 0.50	%	
Water Absorption			ISO 62
Saturation, 23°C	0.50	%	
Equilibrium, 23°C, 50% RH	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	4800	MPa	ISO 527-2/1
Tensile Stress			ISO 527-2/50
Yield, 23°C	65.0	MPa	
Break, 23°C	40.0	MPa	
Tensile Strain			ISO 527-2/50
Yield, 23°C	3.0	%	
Break, 23°C	10	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	6.0	kJ/m²	ISO 180/A
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	92.0	°C	ISO 75-2/B
1.8 MPa, Unannealed	85.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	96.0	°C	ISO 306/B50

--	98.0	°C	ISO 306/B120
CLTE			ISO 11359-2
Flow : 23 to 55°C	4.6E-5	cm/cm/°C	
Transverse : 23 to 55°C	6.3E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+16	ohms·cm	IEC 60093
Electric Strength (23°C, 1.00 mm)	35	kV/mm	IEC 60243-1
Relative Permittivity			IEC 60250
23°C, 100 Hz	3.10		
23°C, 1 MHz	3.00		
Dissipation Factor			IEC 60250
23°C, 100 Hz	5.0E-3		
23°C, 1 MHz	7.0E-3		
Comparative Tracking Index (Solution A)	275	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	V-0		UL 94
Fill Analysis	Nominal Value	Unit	Test Method
Melt Viscosity ² (260°C)	165	Pa·s	ISO 11443-A
NOTE			
1.	150x105x3 mm, 80°C MT		
2.	1000/s		

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