

Pyramid™ PEEK KD2000-J02

Polyetheretherketone

Polymics, Ltd.

Message:

Polyetheretherketone, Unfilled, Standard Flow

General Information			
Appearance	Tan		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR)	20	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	< 0.20	%	ASTM D570
Crystallinity	< 30	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	102		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3500	MPa	ASTM D638
Tensile Strength (Break)	97.0	MPa	ASTM D638
Tensile Elongation (Break)	> 30	%	ASTM D638
Flexural Modulus	3500	MPa	ASTM D790
Flexural Strength (Yield)	152	MPa	ASTM D790
Compressive Strength	124	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	80	J/m	ASTM D256
Unnotched Izod Impact	No Break		ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	160	°C	ASTM D648
Glass Transition Temperature	143	°C	ASTM D3418
Melting Temperature	339	°C	DSC
CLTE - Flow	4.7E-5	cm/cm/°C	ASTM D696
Thermal Conductivity	0.25	W/m/K	ASTM C177
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	2.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Dielectric Strength	18	kV/mm	ASTM D149
Dielectric Constant	3.30		ASTM D150
Dissipation Factor	4.0E-3		ASTM D150

Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94

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