Elastollan® C95A10

Thermoplastic Polyurethane Elastomer (Polyester)

BASF Corp. Thermoplastic Polyurethanes

Message:

Elastollan® C95A exhibits excellent abrasion resistance and toughness, good hydrolytic stability, good heat, oil, fuel and solvent resistance. It has excellent damping characteristics and outstanding resistance to tear propagation. Elastollan® C95A is supplied uncolored in diced or pelletized form.

General Information				
Features	Good Abrasion Resistance			
	Good Tear Strength			
	Good Toughness			
	High Heat Resistance			
	Hydrolytically Stable			
	Solvent Resistant			
Appearance	Colorless			
Processing Method	Extrusion			
-	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	1.21	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (215°C/21.6				
kg)	50 to 110	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A)	95		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Modulus (Injection Molded)	62.1	MPa	ASTM D412	
Flexural Modulus (Injection Molded)	75.8	MPa	ASTM D790	
Taber Abrasion Resistance	30.0	mg	ASTM D1044	
Abrasion - DIN	25	mm³	DIN 53516	
Softening Point - DMA	123	°C	Internal Method	
Elastomers	Nominal Value	Unit	Test Method	
Tensile Stress			ASTM D412	
100% Strain	15.2	MPa		
300% Strain	36.5	MPa		
Tensile Strength	46.2	MPa	ASTM D412	
Tensile Elongation (Break)	440	%	ASTM D412	
Tear Strength ¹	152	kN/m	ASTM D624	
Compression Set			ASTM D395B	
23°C, 22 hr	30	%		
70°C, 22 hr	45	%		

Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	-36.0	°C	Internal Method
Vicat Softening Temperature	135	°C	ASTM D1525
Injection	Nominal Value	Unit	
Drying Temperature	110 to 120	°C	
Drying Time	2.0 to 3.0	hr	
Suggested Max Moisture	0.030	%	
Rear Temperature	190 to 220	°C	
Middle Temperature	190 to 220	°C	
Front Temperature	190 to 220	°C	
Nozzle Temperature	210 to 225	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	110 to 120	°C	
Drying Time	2.0 to 3.0	hr	
Cylinder Zone 1 Temp.	170 to 210	°C	
Cylinder Zone 3 Temp.	170 to 210	°C	
Cylinder Zone 5 Temp.	170 to 210	°C	
Adapter Temperature	200 to 220	°C	
Die Temperature	195 to 215	°C	
NOTE			
1.	Die C		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

