Xuchuan A-9016/B-8016

Thermoplastic Polyurethane Elastomer (Polyester)

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan A-9016/B-8016 is a Thermoplastic Polyurethane Elastomer (Polyester) (TPU-Polyester) product. It is available in Asia Pacific. Typical application: Consumer Goods. Characteristics include: Good Aesthetics High Hardness

General Information		
Features	Good Surface Finish	
	High Hardness	
	Low Density	
Uses	Footwear	
Physical	Nominal Value	Unit
Density	0.400 to 0.500	g/cm³
Density		
A-9016 : 40°C	1.010 to 1.020	g/cm ³
B-8016 : 40°C	1.080 to 1.200	g/cm ³
Viscosity		
A-9016 : 40°C	1.50 to 2.50	Pa·s
B-8016 : 40°C	0.600 to 0.800	Pa·s
Ross Flex (23°C) ¹	No Crack	
Cream Time	6.0 to 8.0	sec
End of Rise Time	25.0 to 30.0	sec
Free Rise Foam Density	180 to 250	kg/m³
Preheat Temperature		
Part A	50 to 60	°C
Part B	50 to 60	°C
Preheat Time		
Part A	6.0 to 8.0	hr
Part B	8.0 to 12.0	hr
Processing Temperature		
Part A	40 to 45	°C
Part B	38 to 42	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore A)	70 to 80	
Elastomers	Nominal Value	Unit
Tensile Strength (Break)	7.00 to 8.50	МРа

Tensile Elongation (Break)	300 to 400	%	
Tear Strength	20.0 to 25.0	kN/m	
Thermoset	Nominal Value	Unit	
Thermoset Components			
Part A	Mix Ratio by Weight: 100	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 84 to 86	Mix Ratio by Weight: 84 to 86	
Demold Time	5.0 to 7.0	min	
Injection	Nominal Value	Unit	
Mold Temperature	55.0 to 65.0	°C	
NOTE			
1.	40000 cycles, Break length 4 mm		

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