Sumitomo Epoxy TEM 9053C

Epoxy; Epoxide

Sumitomo Bakelite North America, Inc.

Message:

TEM 9053C is a short fiberglass reinforced, toughened epoxy molding compound, with excellent dimensional stability, high strength properties and good electrical insulation properties.

General Information			
Filler / Reinforcement	Glass Fiber		
Features	Electrically Insulating		
	Good Dimensional Stability		
	High Strength		
Appearance	Black		
Forms	Granules		
Processing Method	Compression Molding		
	Resin Transfer Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.92	g/cm³	ASTM D792
Apparent Density	0.85	g/cm³	ASTM D1895
Molding Shrinkage - Flow	0.25	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.050	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness	70		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	100	MPa	ASTM D638
Flexural Modulus	16600	MPa	ASTM D790
Flexural Strength (Break)	160	MPa	ASTM D790
Compressive Strength	235	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	27	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	160	°C	ASTM D648
CLTE - Flow	2.6E-5	cm/cm/°C	ASTM E831
Thermal Conductivity	0.71	W/m/K	ASTM C518
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength ¹			ASTM D149
2	16	kV/mm	
3	14	kV/mm	

Dielectric Constant ⁴ (1 MHz)	4.20		ASTM D150	
Dissipation Factor ⁵ (1 MHz)	0.015	0.015		
Arc Resistance	180	sec	ASTM D495	
NOTE				
1.	60 Hz, Wet	60 Hz, Wet		
2.	Method A (Short-Time)			
3.	Method B (Step-by-Step)			
4.	Wet			
5.	Wet			

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