# **ELASTOSIL® E 4**

#### Silicone

Wacker Chemie AG

### Message:

Silicone Rubber, RTV-1 Wet-Type Gaskets, Automotive & Transportation Bonding & Sealing, Adhesives and Sealants

General Information			
Uses	Adhesives		
	Bonding		
	Sealants		
Uncured Properties	Nominal Value	Unit	Test Method
Color	Clear/Transparent		
Density			
	1.01	g/cm³	DIN 53217
	1.02	g/cm³	ISO 1183
Curing Time	12	hr	
Skin Forming Time <sup>1</sup> (23°C)	20.0 to 25.0	min	
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	17		DIN 53505
Tensile Strength	1.70	MPa	DIN 53504
Tensile Elongation at Break	900	%	DIN 53504
Tear Strength	6.00	kN/m	ASTM D624B
NOTE			
1.	50% R.H		

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