# Plenco 07523 (Transfer)

### Phenolic

Plastics Engineering Co.

#### Message:

PLENCO 07523 is a woodflour and cotton flock filled novolac phenolic molding compound, formulated for high impact industrial uses. UL recognized under component file E40654. 07523 is available in black.

Tensile Elongation (Break)0.80%ASTM D638Flexural Modulus6780MPaASTM D790Flexural Strength68.1MPaASTM D790Compressive Strength194MPaASTM D695ImpactNominal ValueUnitTest MethodCharpy Notched Impact Strength19.9J/mASTM D256Notched Izod Impact19J/mASTM D256ThermalNominal ValueUnitTest MethodDeflection Temperature Under Load (1.8) MPa, Unannealed)158°CASTM D648Continuous Use Temperature200°CASTM D794	General Information			
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Features     Impact resistance, high       Uses     Industrial application       ULF lie Number     E40654       Forms     Particles       Processing Method     Resin transfer molding       Physical     Norminal Value     Unit       Specific Gravity     1.37     g/cm <sup>2</sup> ASTM D782       Apparent Density     0.55     g/cm <sup>2</sup> ASTM D785       Molding Shrinkage - Flow     0.79     %     ASTM D785       Marchasses     Norminal Value     Unit     Test Method       Molding Shrinkage - Flow     0.40     %     ASTM D785       Match Absorption (24 hr)     0.40     %     ASTM D785       Machanical     Norminal Value     Unit     Test Method       Rockwell Hardness (E-Scale)     84     STM D785     STM D785       Tessile Modulus     52.0     MPa     ASTM D785       Tessile Modulus     52.0     MPa     STM D638       Tessile Modulus     52.0     MPa     STM D638       Flexural Modulus     68.1     MPa     STM D638	Filler / Reinforcement	Wood flour		
UsesIndustrial applicationUL File NumberE40654FormsParticlesProcessing MethodResin transfer moldingPhysicalNominal ValueUnitSpecific Gravity1.37g/cm³Apparent Density0.55g/cm³Molding Shrinkage - Flow0.79%Motinal ValueUnitTest MethodMolding Shrinkage - Flow0.40% for 0Mater Absorption (24 hr)0.40% for 0Morinal ValueUnitTest MethodRockwell Hardness (E-Scale)84XTM D785MechanicalNominal ValueUnitTensile Moldulus7520MPaTensile Modulus530MPaFensile Strength6.81MPaGravity Application (Break)194MPaMorinal ValueUnitTest MethodFensile Modulus194MPaGrapresstrength19.4J/mCompressive Strength19.9J/mNominal ValueJ/mASTM D256ThermalNominal ValueCompressive StrengthCharpy Notchel Impact Strength19.8J/mPalefaction Temperature Under Load (S. Strength)19.4Nominal ValueCarcoASTM D256ThermalNominal ValueCarcoCharpy Notchel Impact Strength19.8/mNotinal ValueVinitTest MethodDeflection Temperature Under Load (S. Strength)19.4Nominal ValueVinitCart Method <td></td> <td>Soft filling</td> <td></td> <td></td>		Soft filling		
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MPa, Unannealed)158°CASTM D648Continuous Use Temperature200°CASTM D794CLTE - Flow6.0E-5cm/cm/°CASTM E831ElectricalNominal ValueUnitTest Method	Thermal	Nominal Value	Unit	Test Method
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Electrical Nominal Value Unit Test Method	Continuous Use Temperature	200	°C	ASTM D794
	CLTE - Flow	6.0E-5	cm/cm/°C	ASTM E831
Volume Resistivity 2.8E+11 ohms · cm ASTM D257	Electrical	Nominal Value	Unit	Test Method
	Volume Resistivity	2.8E+11	ohms·cm	ASTM D257

Dielectric Strength <sup>1</sup>	11	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	4.90		ASTM D150
Dissipation Factor (1 MHz)	0.054		ASTM D150
Arc Resistance	133	sec	ASTM D495
Comparative Tracking Index (CTI)	150	V	UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm)	НВ		UL 94
Additional Information			

The value listed as Comparative Tracking Index, UL 746 was tested according to ASTM D3638. The value listed as Mold Shrink, Linear-Flow, ASTM D955 was tested according to the ASTM D6289 standard.Post Shrinkage, ASTM D6289, 72hr, 120°C: 0.27%Drop Ball Impact, PLENCO Method: 118 J/m

Injection	Nominal Value	Unit		
	165 100	°C		
Mold Temperature	165 - 182	°C		
Back Pressure	0.300	MPa		
Screw Speed	< 60	rpm		
Injection instructions				
Transfer Time: 3-8 secTransfer Pressure: 5.5-6.9 MPaPreheating Temperature: 104-115°C				
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NOTE				
1.	Method A (short time)			

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#### Recommended distributors for this material

## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

