

RTP 4099 X 105537

Polyphthalamide

RTP Company

Message:

Carbon Fiber - PTFE Lubricated - Perfluoropolyether Oil

General Information			
Filler / Reinforcement	Carbon fiber reinforced material		
Additive	PTFE lubricant		
	Polyperfluoroether oil lubricant		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.25	%	ASTM D570
Moisture Content	0.050	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	152	MPa	ASTM D638
Tensile Elongation (Yield)	1.5 - 3.0	%	ASTM D638
Flexural Modulus	8620	MPa	ASTM D790
Flexural Strength	200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	37	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	290	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	249	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+4 - 1.0E+6	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	
Drying Time	4.0 - 6.0	hr	
Dew Point	-31.7	°C	
Processing (Melt) Temp	302 - 329	°C	

Mold Temperature	135 - 163	°C
Injection Pressure	68.9 - 124	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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