NYCOA Polyamide 5015 FR

Polyamide 66

Nycoa (Nylon Corporation of America)

Message:

NYCOA 5015 FR is a 15% glass fiber reinforced, flame retardant Nylon 66 resin used for injection molding. The flame retardant system is specially formulated for UL 94 VO rating at 0.75 mm thickness.

NYCOA 5015 FR is available in custom colors, and impact modified grades. It also has excellent chemical resistance to greases, oils, and other hydrocarbons.

NYCOA 5015 FR is suitable for injection molding and can be found in applications in the hardware, electrical coil bobbins, switches, connectors, relay housings, and other automotive applications.

General Information					
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight				
Features	Good chemical resistance				
	Hydrocarbon resistance				
	Oil resistance				
	Grease resistance				
	Flame retardancy				
Uses	Power/other tools				
Uses	Switch				
	Connector				
	Application in Automobile Field				
	Shell				
Forms	Particle				
Processing Method	Injection molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.24	g/cm³	ASTM D792		
Molding Shrinkage			ASTM D955		
Flow	0.60	%	ASTM D955		
Transverse flow	0.80	%	ASTM D955		
Water Absorption (24 hr)	0.90	%	ASTM D570		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (R-Scale)	122		ASTM D785		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength ¹	120	MPa	ASTM D638		
Tensile Elongation ² (Break)	4.0	%	ASTM D638		
Flexural Modulus ³	6000	MPa	ASTM D790		
Flexural Strength ⁴	176	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (6.35 mm)	64	J/m	ASTM D256		

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load	ASTM D648		
0.45 MPa, not annealed	249	°C	ASTM D648
1.8 MPa, not annealed	232	°C	ASTM D648
Melting Temperature	260	°C	DSC
Flammability	Nominal Value		Test Method
Flame Rating (0.750 mm)	V-0		UL 94
Additional Information			
The value listed as Melting Point DS	C, was tested in accordance with AST	M D789.	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	50 mm/min		

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