# Clyrell EC2340

### Polypropylene Impact Copolymer

#### LyondellBasell Industries

#### Message:

Clyrell EC2340 is an heterophasic copolymer specially designed for film applications.

Clyrell EC2340 films are characterized by an excellent balance of toughness, low temperature impact, mechanical properties, very good optical properties, easy processing and low stress whitening.

Major Clyrell EC2340 applications are extrusion of films for food packaging, lamination, adhesive tapes, labeling films, thermoformed containers, stationery and protective films.

Clyrell EC2340 contains no slip or antiblocking agents.

Clyrell EC2340 may not need coextrusion with random copolymers to give a good clarity film.

For regulatory information please refer to Clyrell EC2340 Product Stewardship Bulletin (PSB).

General Information					
Features	Good Processability				
	Good Toughness				
	Impact Copolymer				
	Low Temperature Impact Resistance				
	Opticals				
	Stress Whitening Resistant				
Uses	Bags				
	Cast Film				
	Containers				
	Film				
	Food Packaging				
	Laminates				
	Stationary Supplies				
	Thermoformed Containers				
Processing Method	Calendering				
	Cast Film				
	Extrusion				
	Injection Molding				
	Thermoforming				
Physical	Nominal Value	Unit	Test Method		
Density	0.900	g/cm³	ISO 1183		
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.5	g/10 min	ISO 1133		
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	1160	MPa	ISO 527-2/1		
Tensile Stress (Yield)	26.0	MPa	ISO 527-2/50		

Yield12%Break550%ImpactNominal ValueUnitTest MethodCharpy Notched Impact StrengthISO 179/1eA-20°C2.0kJ/m²23°C5.2kJ/m²ThermalNominal ValueUnitHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CS0 75-2/B				
Break550%ImpactNominal ValueUnitTest MethodCharpy Notched Impact StrengthISO 179/1eA-20°C2.0kJ/m²23°C5.2kJ/m²ThermalNominal ValueUnitTest MethodHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CISO 75-2/BISO 75-2/B	Tensile Strain			ISO 527-2/50
ImpactNominal ValueUnitTest MethodCharpy Notched Impact StrengthISO 179/1eA-20°C2.0kJ/m²23°C5.2kJ/m²ThermalNominal ValueUnitHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CISO 75-2/B	Yield	12	%	
Charpy Notched Impact Strength ISO 179/1eA   -20°C 2.0 kJ/m²   23°C 5.2 kJ/m²   Thermal Nominal Value Unit Test Method   Heat Deflection Temperature (0.45 MPa, Unannealed) 79.0 °C ISO 75-2/B	Break	550	%	
-20°C2.0kJ/m²23°C5.2kJ/m²ThermalNominal ValueUnitTest MethodHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CISO 75-2/B	Impact	Nominal Value	Unit	Test Method
23°C5.2kJ/m²ThermalNominal ValueUnitTest MethodHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CISO 75-2/B	Charpy Notched Impact Strength			ISO 179/1eA
ThermalNominal ValueUnitTest MethodHeat Deflection Temperature (0.45 MPa, Unannealed)79.0°CISO 75-2/B	-20°C	2.0	kJ/m²	
Heat Deflection Temperature (0.45 MPa, Unannealed) 79.0 °C ISO 75-2/B	23°C	5.2	kJ/m²	
Unannealed) 79.0 °C ISO 75-2/B	Thermal	Nominal Value	Unit	Test Method
Unannealed) 79.0 °C ISO 75-2/B	Heat Deflection Temperature (0.45 MPa.			
Vicat Softening Temperature 144 °C ISO 306/A50	Unannealed)	79.0	°C	ISO 75-2/B
	Vicat Softening Temperature	144	°C	ISO 306/A50

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